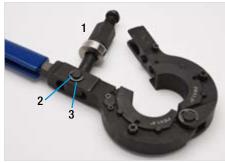


INSTALLATION INSTRUCTIONS

QCRTLDMRKIT - Screw/Nut Assembly Repair Kit

For QCRTLDM - Large Diameter Compact Crimp Tool





Kit Includes:

- 1. Screw/Nut assembly, Qty. 1
- 2. Pin, Qty. 1
- 3. E-Clip, Qty. 1

Removal of Existing E-Clip, Pin and Screw/Nut Assembly



 If necessary, remove existing E-Clip by prying it away from the pin with a flat head screw driver.



Push the pin out with the screw driver until you can grab it with your fingers, then remove the pin and screw/nut assembly from the tool.

Note: Parts subject to change without notice. For troubleshooting and repair assistance, do not return tool directly to wholesaler. Call Zurn Customer Care for assistance at 1-855-ONE-ZURN.

See www.zurn.com for warranty information.

Installation of New E-Clip, Pin and Screw/Nut Assembly



- Clean the pin area of the tool with a brush and rag to remove any dirt and surface rust.
- Lay the tool flat. Insert the hole end of the screw/nut assembly into the slot of the tool and align the path for the pin with a screwdriver. Push the pin through the aligned hole, wiggling the screw/nut assembly if necessary, until the pin is fully seated.
- Turn the tool over to expose the other side of the pin. The groove in the pin should be above the surface of the tool. Place the E-Clip on the surface of the tool with it's

opening positioned around the groove of the pin. Use needle nose pliers to push the E-Clip onto the pin until it snaps into place (the E-Clip will rotate freely but should not come off without prying with force). Apply a lubricant to the threads of the screw/nut assembly.



('We recommend an extreme pressure lubricant such as white Lubriplate or the lubricant sold for the screw drives of Genie garage door openers.) To apply lubricant, turn the nut counter clockwise by hand until it stops at the end of the screw. Apply a small amount of lubricant to the threads at the midway point of the screw. Spin the nut up and down the screw a few times by hand to distribute the lubricant. Wipe off any excess lubricant with a rag.



Watch our <u>PEX Tool Repair Video</u> on our One Zurn YouTube Channel.