JCM 111 Full-Repair Clamps

JCM 111 Full-Repair clamps are a fast economical means of permanently repairing steel pipe with extensive corrosion, splits, punctures or pin holes. These clamps have a heavy, full circumferential Buna-N gasket with a hardened recessed armor. This provides extra sealing capability for heavily damaged pipe and pipe with reduced diameter due to corrosion. Available in all stainless steel.



JCM 111 FULL- REPAIR CLAMPS Steel Pipe Sizes - IPS

NOMINAL PIPE SIZE (IN.)	PIPE O. D. (IN.)	TYPE OF PIPE	WIDTH (IN.)	CLAMP NUMBER E-GALV. BOLT	STAINLESS BOLT Add (SS)	ALL STAINLESS Add (AS)	WT. EA. (LBS.)	CTN. QTY.
1/2"	0.84	IPS	3 6	111-0084-3 111-0084-6	SS SS	AS AS	.7 1.4	20 10
3/4"	1.05	IPS	3 6	111-0105-3 111-0105-6	SS SS	AS AS	.7 1.4	16 8
	0.88	CTS	3 6	111-0088-3 111-0088-6	SS SS	AS AS	.7 1.4	16 8
1"	1.32	IPS	3 6	111-0132-3 111-0132-6	SS SS	AS AS	.8 1.5	16 8
	1.13	CTS	3 6	111-0113-3 111-0113-6	SS SS	AS AS	.8 1.5	16 8
1-1/4"	1.66	IPS	3 6	111-0166-3 111-0166-6	SS SS	AS AS	.9 1.8	12 6
1-1/2"	1.63	CTS	3 6	111-0166-3 111-0166-6	SS SS	AS AS	.9 1.8	12 6
	1.90	IPS	3 6	111-0190-3 111-0190-6	SS SS	AS AS	1.3 2.6	12 6
2"	2.38	IPS	3 6	111-0238-3 111-0238-6	SS SS	AS AS	1.3 2.7	8 4

HOW TO ORDER

- 1. Determine clamp size, material options and width required.
- 2. Order by clamp number.

For Stainless Steel Bolt(s) add (SS) to clamp number.

For ALL Stainless Steel Clamp add (AS) to clamp number.

Example: All Stainless Steel Clamp for 2" IPS PVC with 2.38 O.D. 3" with, order 111-0238-3AS

Material Specifications JCM 110 PATCH CLAMPS and JCM 111 FULL-REPAIR CLAMPS

JCM 110 PATCH CLAMP

Lug:Ductile Iron ASTM A-536. Optional CF8
Stainless Steel, equal to 304.Lug:Duc
SteelGasket:Rubber gasket suitable for gas.Gasket:Band:18-8 Type 304 Stainless SteelBand:18-8Hardware:Electro-galvanized Steel.
Optional Stainless Steel available.Hardware:Electro-galvanized Steel.
Optional Stainless Steel available.Gasket:Band:

JCM 111 FULL-REPAIR CLAMP

Lug:	Ductile Iron ASTM A-536.Optional CF8 Stainless				
	Steel, equal to 304.				
Gasket:	Buna-N				
Band:	18-8 Type 304 Stainless Steel				
Hardware:	Electro-galvanized Steel.				
	Optional Stainless Steel available.				



Copper Tube Sizes - CTS